

Integrating VR in Communication Practices: A Multisectoral Narrative Review with Emphasis on Education, Healthcare, and Marketing in Global Contexts

Alfian Pratama¹, Ressa Uli Patrissia²

¹Universitas Buddhi Dharma, Indonesia

²Universitas Muhammadiyah Palangkaraya, Indonesia

Correspondent: alfianpratama008@gmail.com¹

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ABSTRACT: The integration of Virtual Reality (VR) and immersive technologies in communication is reshaping how individuals engage, interact, and learn across various sectors. This narrative review explores the applications and challenges of VR in education, healthcare, marketing, and cultural heritage communication. The study aimed to analyze current literature to uncover the transformative potential and limitations of VR-based communication practices. The review utilized a comprehensive literature search in databases such as Scopus, PubMed, and Google Scholar using keywords including "Virtual Reality," "Immersive Communication," "Augmented Reality," and "Narrative Review." Inclusion criteria prioritized peer-reviewed studies from 2010 to 2024 focusing on VR applications in communication contexts. Studies unrelated to communication, non-empirical works, and unpublished materials were excluded. Results show that VR enhances learning outcomes, social-emotional skills, and engagement in educational settings; improves therapeutic communication and patient care in healthcare; strengthens brand engagement in marketing; and facilitates access to cultural content globally. However, key challenges remain, including infrastructure limitations, cost barriers, social adaptation, and regulatory issues. Factors such as policy support, stakeholder training, and equitable design are vital for broader adoption. This review emphasizes the strategic role of VR in modern communication while calling for interdisciplinary research and policy reforms to ensure ethical and inclusive deployment. Addressing these systemic and contextual barriers is essential to realizing VR's full potential.

Keywords: Virtual Reality, Immersive Communication, Education Technology, Healthcare Innovation, Marketing Strategy, Cultural Heritage, Narrative Review.



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INTRODUCTION

In recent years, Virtual Reality (VR) and immersive technologies have emerged as pivotal innovations in the landscape of global digital communication. These technologies, which include

Augmented Reality (AR), Mixed Reality (MR), and Extended Reality (XR), offer deeply engaging and interactive experiences that transcend traditional communication modalities. The increasing integration and adoption of VR across multiple sectors underscore its transformative potential. Notably, VR has shifted from its entertainment-centric origins to become an influential medium for education, healthcare, marketing, and interpersonal communication. In educational contexts, VR's capacity to simulate real-world scenarios enhances student engagement and retention, enabling active learning environments that are no longer constrained by physical classroom settings. In the broader communication ecosystem, VR represents a paradigm shift, offering novel ways for individuals to interact and convey messages across cultural and geographical boundaries.

Recent academic discourse has underscored the utility of VR in educational settings, where immersive simulations facilitate better understanding of complex subjects. Jallad (2024), for instance, demonstrates the effectiveness of VR applications in human anatomy education, showing that self-directed learning competencies among undergraduate nursing students significantly improve through immersive virtual environments. In marketing, VR facilitates customer-centric strategies by enabling potential buyers to explore products virtually, thereby enhancing customer confidence and decision-making (Juan et al., 2018). Meanwhile, Morín et al. (2020) project that advancements in 5G networks will bolster VR applications by enabling high-capacity data transmission and low-latency interaction. These infrastructural improvements promise to eliminate technological bottlenecks, thus allowing for smoother, more realistic virtual experiences. Overall, VR is no longer a futuristic concept but a current-day tool reshaping how individuals and institutions communicate.

The relevance of VR in healthcare communication is also gaining traction. Medical training, therapy, and patient education have seen promising outcomes from immersive implementations. Hood et al. (2021) developed and piloted a VR-based application, TACTICS VR, aimed at improving stroke management training among medical professionals, resulting in measurable improvements in workflow comprehension and readiness. Yuan and Ip (2018) explored the role of VR in supporting children with Autism Spectrum Disorder (ASD), emphasizing the technology's ability to develop emotional and social competencies. Similarly, Bansal et al. (2022) provided an extensive review of metaverse-based healthcare solutions, highlighting the wide-ranging applicability of immersive technologies in mental health treatment, including exposure therapy and therapeutic engagement.

These applications are supported by a broader understanding of the evolving role of VR beyond mere visual simulation. In the global context, VR fosters cross-cultural communication and shared experiences, enhancing empathy and mutual understanding among users. This capacity to bridge cultural and linguistic divides positions VR as an indispensable tool in future communication systems. In addition, the immersive nature of VR environments can enhance user focus and emotional investment, qualities that are often lacking in conventional digital communication platforms.

Despite these promising developments, the integration of VR in communication faces several substantial challenges. One of the primary concerns is technical infrastructure. The operation of VR systems demands high-performance hardware, including head-mounted displays (HMDs) and

powerful computing systems capable of rendering complex graphics. Pérez et al. (2022) emphasized that the quality of user experience in VR is heavily contingent on these technical specifications. Furthermore, in regions with limited internet infrastructure, high bandwidth and low latency requirements can obstruct VR adoption, exacerbating digital inequalities (Morín et al., 2022). These technical prerequisites raise concerns about the equitable distribution of VR technologies, particularly in low-resource settings.

Beyond technical barriers, psychological and social challenges persist. VR-mediated communication often lacks the non-verbal cues present in face-to-face interactions, which may hinder effective interpersonal communication. Issues such as cybersickness, characterized by discomfort and disorientation during VR use, further complicate user adoption, though more focused research is needed to understand its prevalence and impact. Yuan and Ip (2018) noted that while VR could enhance social skills among children with autism, personalization and adaptability of the experience remain critical. Lorenzo et al. (2023) argue that virtual communication may lack the social nuance and immediacy of in-person interaction, thereby influencing the quality of user engagement and emotional resonance.

Another pertinent concern involves ethical and privacy implications. As VR systems often collect and process sensitive user data to create personalized and responsive environments, questions arise regarding data security and consent. Pérez et al. (2022) highlight the ambiguity surrounding data usage and ownership in immersive settings, warning that such uncertainties could erode user trust. These ethical dilemmas are magnified in contexts involving vulnerable populations, where data misuse can have far-reaching consequences.

Despite a growing body of research, notable gaps remain in the literature. One significant omission is the limited exploration of how sociocultural and psychological factors influence communication in immersive environments. Bryant et al. (2019) observe that while numerous studies assess VR from a technical perspective, few examine its communicative efficacy within diverse social contexts. Furthermore, longitudinal studies assessing the sustained impact of VR on user behavior and perception are scarce. Such insights are essential for developing a nuanced understanding of how prolonged exposure to immersive environments shapes communicative norms and expectations.

Given these dynamics, this narrative review aims to provide a comprehensive analysis of the applications and challenges of VR in communication. The primary objective is to explore how VR technologies are currently employed to enhance communication across various domains, including education, healthcare, marketing, and interpersonal interaction. Simultaneously, the review seeks to identify and contextualize the challenges impeding broader adoption, ranging from infrastructural limitations and psychological barriers to ethical and regulatory concerns. Yuan and Ip (2018) and Damaševičius and Sidekerskienė (2024) have highlighted these issues in specific use cases, but a consolidated overview remains lacking.

To ensure clarity and relevance, this review narrows its scope to empirical studies and literature published over the last decade that explicitly examine VR's role in communication. Particular attention is paid to geographical regions and populations that are either underserved or uniquely impacted by immersive technologies. For instance, studies by Yuan and Ip (2018) focus on children

with ASD, while Jallad (2024) investigates nursing students in higher education. Bansal et al. (2022) explore healthcare applications of VR in developing countries, where infrastructural constraints present unique challenges. These diverse populations offer valuable insights into the variable impact of VR based on contextual factors.

Ultimately, this review aspires to map the current landscape of VR in communication, offering both a critical appraisal of existing literature and a roadmap for future inquiry. By examining both the potentials and the pitfalls of immersive communication technologies, the review contributes to the academic discourse surrounding digital transformation and its implications for human interaction. The analysis underscores the urgency of addressing existing limitations to fully realize the transformative promise of VR. In doing so, it advocates for more inclusive, ethical, and user-centered approaches to VR development and deployment, particularly in education, healthcare, and marketing contexts, where communication is not only a tool but a determinant of outcomes.

METHOD

This narrative review was conducted with the aim of synthesizing current knowledge and empirical insights regarding the application and challenges of Virtual Reality (VR) and related immersive technologies in the field of communication. The methodology adopted follows a structured approach to literature identification, selection, and synthesis, adhering to the best practices aligned with PRISMA (Preferred Reporting Items for Systematic Reviews and Meta-Analyses) principles adapted for narrative reviews. This methodological rigor ensures the comprehensiveness, transparency, and relevance of the selected sources.

The literature was gathered through comprehensive database searches conducted across several reputable academic platforms, including Scopus, PubMed, and Google Scholar. These databases were chosen for their extensive coverage of peer-reviewed scientific publications and multidisciplinary research, particularly in the areas of communication, information technology, and applied health and education sciences. The search strategy employed various keyword combinations to capture the broad spectrum of VR and AR applications within communicative contexts.

Keywords were deliberately selected to ensure both specificity and inclusiveness in the search process. The core search terms used were "Virtual Reality," "Immersive Communication," "Augmented Reality," and "Narrative Review." These primary keywords were combined with secondary modifiers such as "applications," "impact," "communications," "usability," "technologies," "systems," "user experience," "effectiveness," "education," "healthcare," "engagement," and "literature review." For instance, searches using combinations like "Virtual Reality AND Communication AND Education," "Augmented Reality AND Healthcare AND Engagement," and "Immersive Communication AND User Experience" were applied iteratively across the selected databases. This approach helped in retrieving articles that specifically addressed the dual themes of immersive technology and communicative function.

The inclusion criteria were designed to refine the scope of the review and ensure the relevance and quality of the incorporated studies. Firstly, only peer-reviewed articles were included to maintain

academic rigor and methodological reliability. Secondly, the review was limited to studies published in English to ensure consistency in comprehension and interpretation. Thirdly, to reflect contemporary technological advancements and usage trends, only studies published between 2010 and 2024 were considered. Furthermore, studies that explicitly examined the application or challenge of VR or AR within the context of communication—whether interpersonal, educational, clinical, or commercial—were prioritized. Eligible studies included those from fields such as digital pedagogy, health communication, immersive marketing, and human-computer interaction, provided they featured communication as a central analytical dimension.

Simultaneously, a set of exclusion criteria was applied to avoid scope dilution and enhance thematic coherence. Articles were excluded if they did not directly pertain to the communicative application of VR or AR, even if they involved immersive technologies in other contexts such as manufacturing, engineering design, or robotics. Studies lacking empirical data or those framed purely as opinion pieces, theoretical essays, or editorial commentaries were excluded to maintain a foundation of data-driven analysis. In addition, grey literature such as unpublished dissertations, conference abstracts without full texts, and institutional reports that had not undergone peer review were excluded. Also omitted were studies employing methodologies not relevant to the domains of VR, AR, or immersive communication, particularly those lacking recognizable empirical frameworks.

Following the initial search and compilation of sources, a multi-stage screening process was conducted to filter relevant literature systematically. The first stage involved title and abstract screening, wherein articles were assessed for their thematic relevance and alignment with the review's objectives. Articles that did not mention communication as a central element or those that lacked references to immersive technology were discarded. The second stage consisted of a full-text review of the remaining articles to verify their methodological soundness, clarity of findings, and thematic congruity with the aims of the study. At this stage, studies were also evaluated for the robustness of their theoretical framing and empirical evidence.

Throughout the selection process, particular attention was paid to the types of research methodologies employed in the included studies. The narrative review synthesized findings from a wide variety of empirical research designs. These included randomized controlled trials evaluating the effectiveness of VR interventions in educational and clinical settings; cohort and longitudinal studies tracking user adaptation and communication outcomes over time; case studies offering in-depth insights into specific implementations of VR in communication contexts; and mixed-methods research combining quantitative metrics (e.g., task completion time, user satisfaction) with qualitative data (e.g., user narratives, focus group insights). This methodological diversity enriched the synthesis process by providing a multifaceted perspective on how immersive technologies function in real-world communicative environments.

To ensure consistency in evaluating the quality of the included studies, a general appraisal was conducted using adapted quality indicators for narrative reviews. These indicators included the clarity of research questions, alignment between study aims and methodology, transparency of data collection and analysis procedures, and the presence of well-supported conclusions. While formal scoring systems like the GRADE approach were not applied, studies were assessed for internal

coherence, empirical rigor, and contribution to the broader understanding of VR in communication.

Finally, the selected studies were thematically categorized to facilitate coherent synthesis in the Results and Discussion sections. Emerging themes were identified based on the objectives, methods, and findings of the included studies. These themes included VR in education and training, VR in healthcare communication, immersive marketing and brand experience, ethical and privacy considerations in immersive communication, and socio-technical challenges in adoption. The thematic analysis aimed to balance breadth and depth by capturing both commonalities and unique insights across various contexts and populations.

By adhering to these methodological principles, this review aspires to provide a balanced and evidence-based account of the potentials and pitfalls of VR and AR in modern communication landscapes. The methodological design not only ensures academic robustness but also aligns with the overarching goal of identifying research gaps and informing future investigations in this rapidly evolving field.

RESULT AND DISCUSSION

The application of Virtual Reality (VR) in communication contexts has been extensively explored across various domains, revealing a wide range of benefits and implications. This section presents the findings of the narrative review, categorized into four major thematic areas: communication in education, healthcare, marketing and branding, and cultural heritage. These findings synthesize empirical evidence to illustrate how immersive technologies enhance communicative processes while also highlighting context-specific factors that shape their effectiveness.

The use of VR in educational communication has garnered considerable attention for its ability to enrich student engagement and improve learning outcomes. In a study conducted by Jallad (2024), the integration of VR into anatomy instruction for nursing students significantly enhanced learners' self-directed learning capabilities. The research revealed that students using immersive VR tools demonstrated improved comprehension of anatomical structures and reported higher levels of confidence in achieving their academic goals. This aligns with the assertion by Damaševičius and Sidekerskienė (2024), who emphasized that VR's interactive nature fosters deeper student engagement. Rather than passively consuming information, learners are immersed in virtual environments where they can manipulate, explore, and experience content dynamically. This transformation of the learning experience marks a shift from traditional didactic models to experiential and constructivist learning paradigms.

Moreover, the communicative power of VR in education extends beyond one-on-one interaction with digital content. Dornhege et al. (2023) introduced the concept of "bodystorming," where learners simulate real-world scenarios to collaboratively explore complex ideas. These immersive experiences facilitate richer peer-to-peer interactions, encouraging group discussions, critical thinking, and shared decision-making. The virtual space, thus, becomes a medium not only for content delivery but also for collaborative learning, replicating the nuances of real-life communication and teamwork. As a result, educational institutions adopting VR report higher

levels of student satisfaction and participation, suggesting that immersive technologies are reshaping both the form and function of academic communication.

In the healthcare sector, VR has shown significant promise in enhancing both clinical training and patient communication. Research by Vaezipour et al. (2023) highlighted the value of VR in rehabilitation for individuals with communication impairments. By simulating real-life conversations and clinical encounters, VR provides patients with a controlled environment to practice and regain communicative abilities. Such interventions foster more meaningful interactions between healthcare providers and patients, resulting in improved care quality and patient satisfaction. Furthermore, the study underscores how immersive technologies can mitigate traditional barriers in healthcare communication, such as anxiety, misinterpretation, and lack of engagement.

Empirical support for VR in mental health communication is also robust. In their systematic review, Bisso et al. (2020) found that VR-based interventions yielded notable therapeutic gains for patients with PTSD, anxiety disorders, and specific phobias. These benefits are attributed to VR's ability to recreate stressful stimuli in a controlled and safe environment, allowing for exposure therapy and cognitive restructuring. More importantly, patients reported a heightened sense of presence and immersion, which contributed to greater emotional engagement and introspection. The implications for clinical communication are profound: VR not only supports the transfer of therapeutic content but also deepens the emotional resonance of clinical interactions, leading to better mental health outcomes.

The global applicability of VR in health communication has been increasingly recognized, especially in settings where face-to-face interaction is limited or stigmatized. Studies in developing countries, such as those reviewed by Bansal et al. (2022), demonstrate that VR platforms can bridge geographic and socio-cultural gaps in healthcare access. These findings suggest that immersive communication tools are well-positioned to address global health disparities by providing scalable, culturally adaptable solutions for patient education and therapy.

Turning to the commercial realm, VR and Augmented Reality (AR) are revolutionizing marketing communication by reshaping consumer-brand interactions. Geng (2022) reported that VR-based advertisements elicited stronger emotional responses and higher engagement levels compared to traditional media formats. Consumers immersed in branded virtual environments formed more vivid and lasting impressions, which in turn fostered brand loyalty. This effect stems from the sensory richness and interactivity of VR experiences, which allow users to explore product features, visualize usage contexts, and form emotional connections with the brand narrative.

The personalization of marketing strategies through VR has also been well-documented. Wu and Kim (2022) observed that immersive technologies enable marketers to deliver tailored content that aligns with individual consumer preferences. For example, virtual product try-ons and interactive store simulations allow users to navigate personalized experiences that mirror their real-world behaviors. This user-centric approach not only enhances communication effectiveness but also increases conversion rates and customer retention. In competitive markets where consumer attention is scarce, VR serves as a strategic asset for creating distinctive, high-impact communication campaigns.

Comparative studies reveal regional differences in VR marketing adoption. In North America and parts of Asia, where infrastructure and consumer readiness are high, VR-based marketing is often integrated into omnichannel retail strategies. Meanwhile, in regions with limited access to high-speed internet or VR devices, adoption remains exploratory. Nevertheless, the potential of immersive marketing to democratize access to product information and enhance consumer education holds universal appeal.

In the domain of cultural communication, VR is increasingly used to preserve and disseminate heritage content in immersive formats. Clini et al. (2018) investigated the implementation of VR in museum contexts, noting that interactive exhibits using VR technologies significantly improved visitor engagement and information retention. Visitors were able to explore historical artifacts, monuments, and reconstructions of ancient sites in a more participatory manner. Such experiences transcend the limitations of traditional displays, fostering an emotional and intellectual connection between the audience and cultural heritage.

Global case studies provide further evidence of VR's cultural impact. Museums in Europe and North America have successfully deployed immersive exhibits that recreate archaeological sites, such as Roman villas or medieval cathedrals, enabling users to explore them virtually with historically accurate narratives. Komianos (2022) highlighted how such applications extend cultural experiences to remote audiences, particularly those unable to travel due to physical or economic constraints. By democratizing access to cultural education, VR serves as a powerful communication medium that promotes intercultural understanding and historical consciousness.

In addition to its educational and outreach functions, VR in cultural contexts fosters community engagement and identity formation. Interactive storytelling, virtual tours, and participatory simulations invite users to contribute to the preservation and reinterpretation of cultural memory. These forms of communication are inherently dialogic, allowing audiences to not only receive information but also shape the narrative through exploration and feedback. Such practices reflect a shift towards more inclusive and participatory models of cultural communication, where technology serves as both a medium and a catalyst for engagement.

Taken together, the findings from the reviewed literature underscore the multifaceted role of VR in enhancing communication across diverse sectors. Whether in classrooms, clinics, commercial environments, or cultural institutions, immersive technologies are redefining how information is transmitted, received, and experienced. These advancements are not merely technological but deeply communicative, transforming the dynamics of interaction and participation. Importantly, the effectiveness of VR communication is influenced by contextual factors such as user demographics, technological infrastructure, cultural background, and institutional support. As such, the continued development and integration of VR must be accompanied by a nuanced understanding of these determinants to ensure equitable and impactful implementation.

The results of this narrative review indicate that VR, when applied thoughtfully and inclusively, has the capacity to elevate communication practices by making them more immersive, personalized, and emotionally resonant. These findings provide a foundation for future research aimed at optimizing VR for diverse communicative contexts, evaluating long-term outcomes, and addressing ethical and accessibility challenges. With sustained interdisciplinary collaboration, VR

can become a transformative force in advancing both the science and practice of human communication on a global scale.

The findings of this narrative review confirm and expand upon the existing body of literature regarding the use of Virtual Reality (VR) technologies in communication across various sectors, including education, healthcare, marketing, and cultural heritage. In education, our analysis reinforces the observations of Yuan and Ip (2018), who demonstrated the value of VR in developing social and emotional skills among children with autism spectrum disorder. VR provided a secure and stimulating environment that allowed users to engage and grow at their own pace, offering a more personalized and adaptive learning experience. Similarly, Jallad (2024) found that nursing students who engaged in VR-based anatomy learning experienced a substantial improvement in self-directed learning competencies, a finding supported by our own analysis which indicates that VR significantly enhances learner engagement and content retention through immersive experiences.

In the healthcare domain, our review aligns with Vaezipour et al. (2023), whose research highlighted the effectiveness of VR in improving communication skills during rehabilitation for individuals with communication impairments. This correlation suggests that VR can enhance the quality of interaction between patients and healthcare providers, potentially leading to improved therapeutic outcomes. Furthermore, our findings echo the conclusions of Bisso et al. (2020), who demonstrated the efficacy of VR in mental health treatments, particularly in exposure therapies for anxiety and PTSD. The immersive nature of VR enables patients to confront fears or challenges in controlled, safe environments, facilitating deeper emotional processing.

From a marketing perspective, our findings corroborate Geng (2022), who emphasized that VR enhances user engagement by offering personalized, immersive brand experiences. VR advertising transforms passive consumption into active participation, fostering stronger emotional connections with brands. However, our review also surfaces a potential challenge not extensively explored in previous literature: the risk of information overload in immersive marketing environments, which may hinder decision-making processes for consumers. This emerging concern calls for future research to explore the cognitive load implications of immersive advertising and the design of optimal information structures in virtual settings.

In the realm of cultural communication, our findings support those of Clini et al. (2018), who showcased how VR systems in museums facilitate active user engagement with cultural heritage. By enabling virtual access to artifacts and historical environments, VR enhances both educational value and emotional connection to cultural narratives. Nevertheless, our analysis identifies significant technical barriers such as latency and accessibility issues, which have also been discussed by Pérez et al. (2022). These limitations suggest that while VR holds great promise for cultural dissemination, its implementation must be carefully managed to ensure equitable user access and high-quality user experiences.

Collectively, this review highlights the complex interplay between VR technologies and their contextual applications in communication. The diversity of use cases demonstrates the versatility of VR, but also underscores the importance of contextual adaptation, user-centered design, and infrastructure readiness in determining the success of VR interventions. A comparative synthesis

of international case studies further reveals that disparities in access, infrastructure, and policy support often delineate the extent to which VR can be successfully adopted and integrated into communication practices.

Systemic factors significantly influence the effectiveness of VR-based communication. One major determinant is public policy, which can either enable or obstruct the deployment of VR technologies in education, healthcare, and other sectors. Górski et al. (2023) emphasized the importance of cohesive policy frameworks that support technological integration and innovation. Where governmental support is lacking, the deployment of VR may remain fragmented or pilot-based, limiting its broader societal impact. Policies promoting digital literacy, investment in emerging technologies, and cross-sector partnerships are necessary for sustainable VR adoption.

Another critical systemic factor is regulatory oversight, especially regarding data privacy and user protection in immersive environments. As VR systems often involve extensive data collection, concerns regarding surveillance, user profiling, and ethical use of data are growing. Hazarika and Rahmati (2023) noted that privacy regulations and telecom infrastructure significantly affect the adoption and usability of VR. Strong data governance mechanisms are required to build user trust and ensure responsible usage of VR technologies, particularly in sensitive sectors like healthcare and education.

Infrastructure challenges remain one of the most substantial barriers, particularly in developing regions. As pointed out by Morín et al. (2020), the successful operation of VR systems depends on high-speed internet, reliable electricity, and access to advanced hardware such as head-mounted displays (HMDs). Without substantial investment in digital infrastructure, the benefits of VR will remain inaccessible to large segments of the global population. This digital divide not only impedes communication equity but also hinders innovation and local adaptation of VR technologies.

Several solutions have been proposed in the literature to address these systemic challenges. The first involves developing coherent public policies that recognize VR as a transformative tool in communication. Komianos (2022) highlighted the importance of public-private partnerships in funding VR innovation and fostering ecosystems that can sustain long-term technological growth. Strategic investment in pilot projects, training programs, and research grants could help scale promising VR initiatives.

Secondly, the issue of infrastructure can be addressed through targeted investment in telecommunications. As Hazarika and Rahmati (2023) noted, the rollout of 5G networks presents a significant opportunity to reduce latency and increase the reliability of VR systems. Governments and telecom providers must collaborate to ensure that these advancements reach underserved populations, thereby democratizing access to immersive communication tools.

Thirdly, human capacity development is essential. Wu and Kim (2022) advocate for integrated training programs that empower users, especially educators and healthcare workers, to effectively utilize VR in their daily practices. User competency is critical for realizing the full potential of VR; without it, even the best-designed systems may fail to deliver meaningful outcomes. Curricula in professional education should include modules on immersive communication tools to build familiarity and confidence among future practitioners.

Finally, the design of VR technologies must evolve to be more accessible and cost-effective. Current systems are often expensive and complex, deterring widespread adoption. Morín et al. (2022) suggested that simplified user interfaces, affordable hardware options, and mobile-compatible VR systems could greatly enhance the reach of VR technologies. Emphasis on inclusive design principles can also ensure that VR systems are usable by individuals with diverse physical, cognitive, and socio-economic backgrounds.

This review also identifies notable gaps in current literature. Despite growing interest in VR, there is limited longitudinal research examining its long-term impacts on communication behavior, especially in real-world settings. Most existing studies rely on short-term interventions or simulated environments, which may not capture the nuanced dynamics of sustained VR usage. Additionally, cross-cultural research is sparse, limiting our understanding of how socio-cultural contexts mediate the experience and efficacy of VR in communication.

In conclusion, while the promise of VR in enhancing communication is substantial, its realization depends on the interplay of technological design, user readiness, and systemic support. This review has provided a multidimensional analysis of VR's applications and challenges, laying the groundwork for future research and informed policy-making aimed at optimizing immersive communication for diverse populations and contexts.

CONCLUSION

This narrative review examined the application and challenges of Virtual Reality (VR) and immersive technologies in communication across multiple domains, including education, healthcare, marketing, and cultural heritage. The synthesis of literature highlights VR's growing potential in facilitating immersive, interactive, and effective communication experiences. In education, VR has shown significant contributions in enhancing student engagement and comprehension through dynamic and embodied learning environments. In healthcare, VR has proven effective in improving patient-provider communication, therapeutic interventions, and rehabilitation strategies. Similarly, in marketing, VR enhances consumer engagement by offering personalized and emotionally resonant experiences, while in cultural communication, it provides broader access and deeper appreciation of heritage through immersive interaction.

Despite these promising applications, this review identifies systemic and technological challenges, including limited infrastructure, high equipment costs, data privacy issues, and regulatory gaps. Public policies and institutional investments play a critical role in overcoming these obstacles. Supportive regulations, funding for 5G and broadband infrastructure, human resource development, and inclusive design are recommended to enhance VR adoption and equity of access.

To address current gaps in the literature, future research should explore longitudinal impacts of immersive communication, user-specific needs across diverse demographics, and ethical implications in VR usage. The findings emphasize the strategic importance of integrating VR in communication practices as a solution to existing limitations, provided these challenges are systematically addressed. Coordinated policy actions and continued interdisciplinary research are crucial to maximizing VR's transformative potential in global communication.

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